Tooling Process Specification
HW-PCT3
PC/104 and PC/104-Plus bottom press fixture

Press

HW-PCT2

Press

Flat
Plate

Plus
2mm

PC/104
.100" pitch

For
Shroud
use
flat plate
fixture
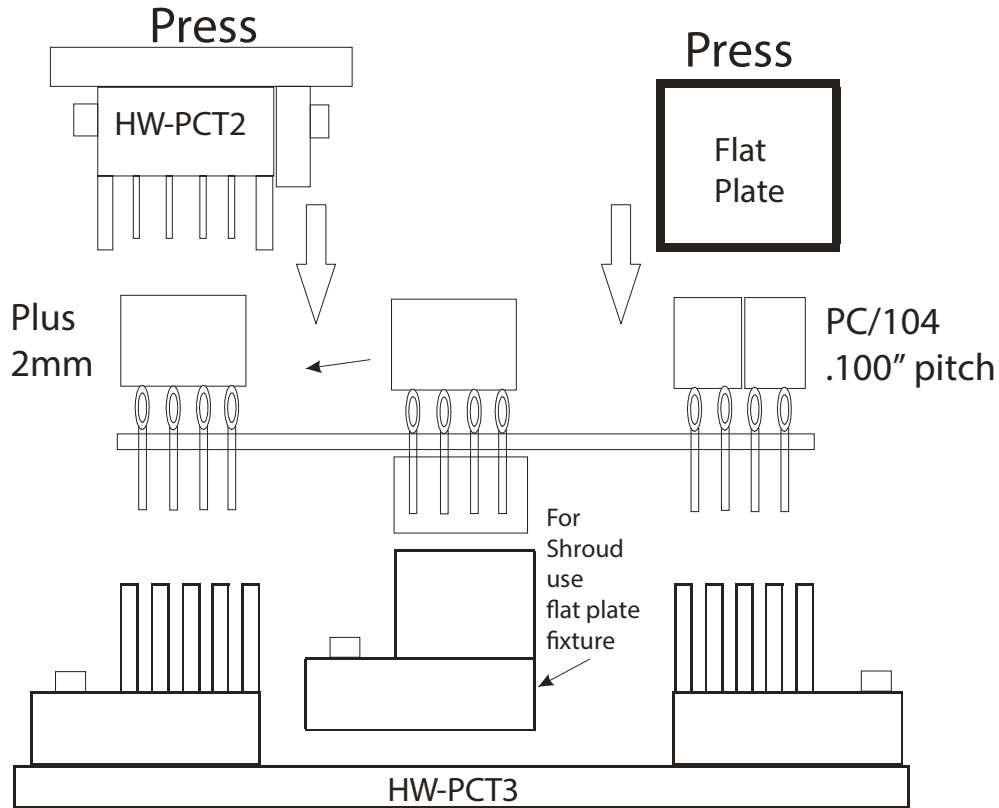
HW-PCT3

PC/104 connectors (1185PF, 1184PF series)
 1) insert connector into PCB.   2) place PCB into HW-PCT3 bottom fixture with connector pins fitting
 into the blades of the support fixture. 3) use flat rock press to push on the top of the connector til
 connector sits against the board.

PC/104-Plus connectors (1241PF series)
 1) insert connector into PCB. 2) insert board and connector into the fixture fitting the pins into the
 blades of the support fixture.   3) insert the upper press fixture HW-PCT2 into the connector.
 4) push on the top of the HW-PCT2 fixture til the connector sits against the board.

PC/104-Plus connectors (1243PF series, use of shroud)
 For the 1243PF, use the bottom shroud as the support fixture. When using the shroud, use the flat
 plate fixture pictured above.