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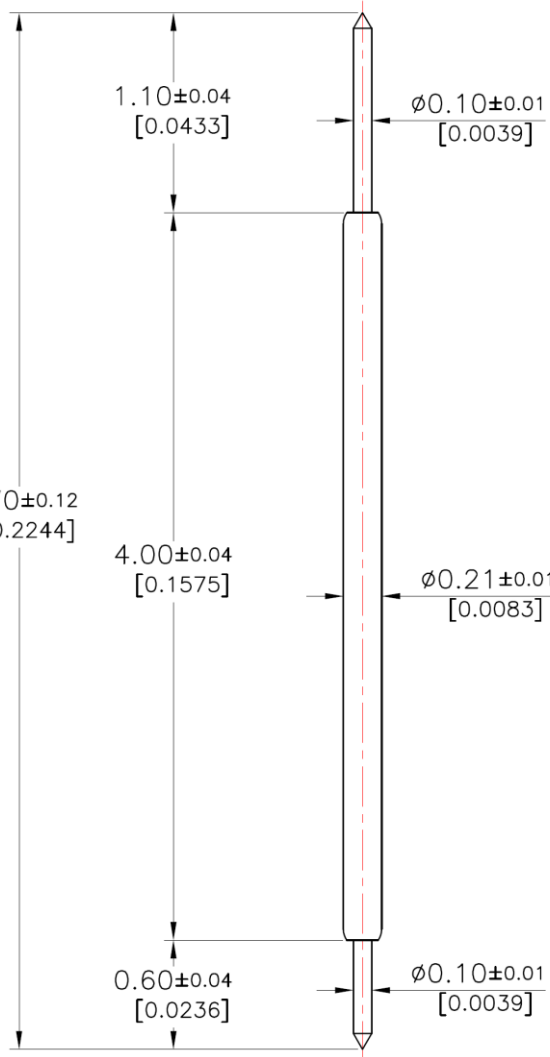
## REVISION HISTORY

REV	DESCRIPTION	ECN	DATE	APRV'D
1	INITIAL RELEASE	--	10/26/18	JAG

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## TOP PLUNGER

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Pointing Accuracy:  $\pm 0.04$  mmSpring Force:  $\pm 30\%$ 

STATE	TRAVEL	SPRING FORCE
Initial Travel	--	3.2g (0.113oz)
Recommended Travel	0.65mm (0.0256")	10.8g (0.381oz)
Full Travel	1.00mm (0.0394")	14.9g (0.525oz)

PART	MATERIAL	FINISH
Spring	Stainless Steel	Gold Plated
Barrel	Ni-Au Alloy	Gold Plated
Plunger [Top]	Hardened Beryllium Copper	Gold Plated
Plunger [Bottom]	Hardened Beryllium Copper	Gold Plated

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## BOTTOM PLUNGER

CONTRACT NO. S028977				INTERCONNECT SYSTEMS INTL, LLC a mollex company 741 FLYNN ROAD, CAMARILLO, CALIFORNIA 93012	
DRAWN BY R.FLORES	DATE 10/26/18	TITLE POGO PIN 0.30mm PITCH E/E PLUNGERS 10.8g SF SS			
DESIGNER ET	DATE 10/26/18	SIZE A	RoHS 6/6	SCALE N/A	DRAWING NO. 2220000463
CHECKER J.GELACIO	DATE 10/26/18	QA --			REV 1
PROCESS ENG. --	DATE --	SAVED AS: 2220000463.PDF		FINISHED ASSY: --	SHEET 1 OF 1

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